**BILL OF MATERIALS**

**Product: *DR TEAL 3LB. EUCALYPTUS DISPLAY***

**Pouch Specifications:**

* Pouch is navy with white and black
* Dimensions of pouch are: 7-1/2” W X 10-1/2”T
* Pouch fitted with gusseted bottom and zipper top

**Pouch Machine Recipe:**

* Select program titled dr teal 3lb. on the lee pack machine and dr teal 3lb. on the manuel machine
* Use program #6 on the scales
* Set speed at 22 per minute
* 13.60 grams of fragrance per pouch. (1%)

**Case Specification:**

* Case is brown corrugated plain
* Display is pink with pink divider
* Requires a printed 4x2 label on one end of each case

**Packing Specification:**

* 12 pouches per display / 1 display per case , packed vertically (standing up) into case
* outside label required on each case
* date code information will consist of letters and numbers such as [A = meaning batch produced during that day ]the next character meaning the year packaged the next character will be a letter representing the month [i.e. A = January ] the net two characters will represent the day of the month [i.e. 22] and the last two characters represent what facility is manufacturing the bulk salt [i.e. AE ]when all put together it should read for example [A9C03AE ] march 3, 2009
* 1 display per case, 36 cases per pallet double stretch wrapped with outside pouch indicator
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may not be double stacked in warehouse

**Pallet Configuration:**

1 display per case, 6 cases per layer, column stacked 6 high = 36 cases per pallet

**Fragrance Specifications**

* Fragrance Manufacturer: Mane
* Label: Eucalyptus Spearmint
* Drum Color: Black
* Placard Identification: M-ES
* Placard Color: Forest Green

Rev: 01

Date: 05/24/2011